



2014-2019 Fiesta Aluminum Skid Plate Installation Instructions

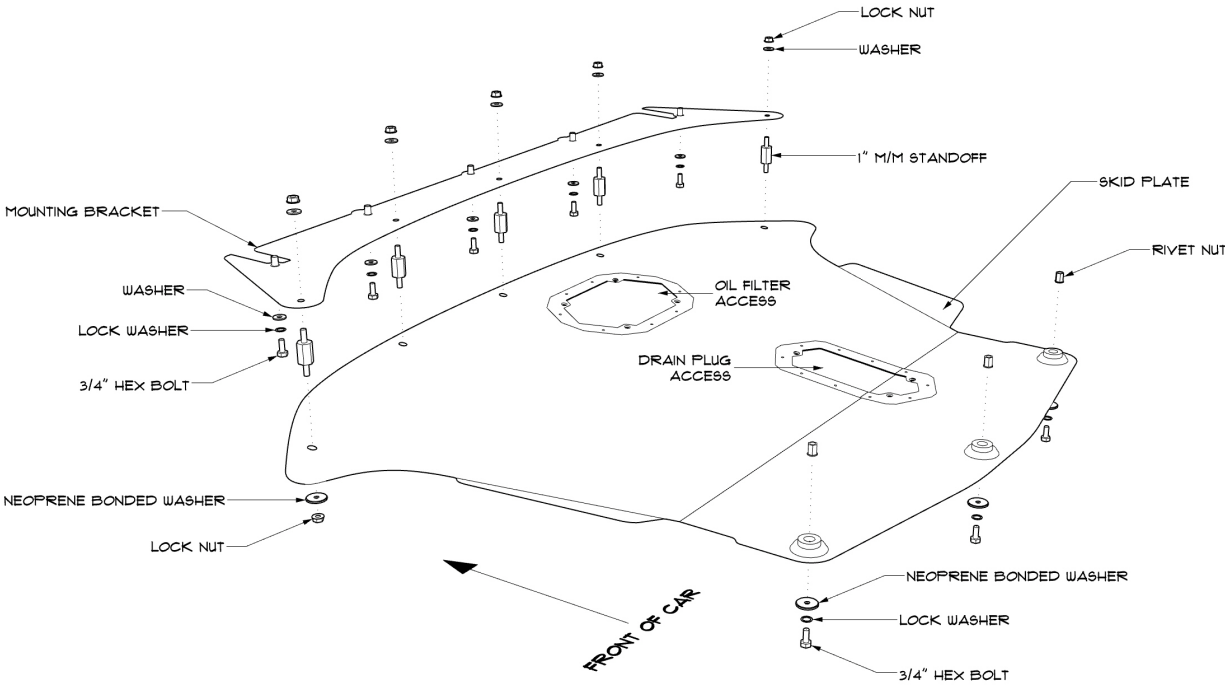


FIGURE 1 - SKID PLATE INSTALLATION PARTS DIAGRAM

Part	Description	Quantity
1	FiST Skid Plate Assembly	1
2	FiST Mounting Bracket	1
3	1/4-20 Rivet Nut	5 (2 extra provided)
4	1" Male-Male Standoff	5
5	3/4" Hex Cap Scew	8
6	Flanged Lock Nut	10
7	Neoprene Bonded Washer	8
8	5/8" O.D. Flat Washer	10
9	Lock Washer	8

TOOLS NEEDED

Required Tools	Suggested Tools
Rivet nut installation tool for 1/4-20 Rivet Nuts	Ratchet wrench with 7/16" socket
Small flathead screwdriver	
7/16" wrench	
5/8" wrench	
T30 Torx Driver (For changing oil)	

INSTALLATION PROCEDURE

Please read entire installation procedure before you begin.

Always wear safety glasses and appropriate protective equipment when performing these tasks

1. **Assemble the ADF Customs Mounting Bracket** with all five 1" M/M Standoffs, 5/8" flat washers and lock nuts. Please refer to part orientation pictured in Figure 1 and Figure 3.
2. Using small flathead screwdriver, **remove the five plastic push pins from the bottom of the front bumper**. See Figure 2.



FIGURE 2 - PUSH PIN LOCATIONS



FIGURE 3 - INSTALLED MOUNTING BRACKET

3. **Install mounting bracket in front of bumper** with slots facing towards front of vehicle. Using a 7/16" socket, install the (5) 3/4" hex cap screws with lock washers and flat washers through the holes the push pins were originally in. They will thread in to the Mounting Bracket. When installed correctly, the bracket should look like Figure 3.
4. **Install three supplied rivet nuts** into the highlighted holes in Figure 4 using a rivet nut installation tool.

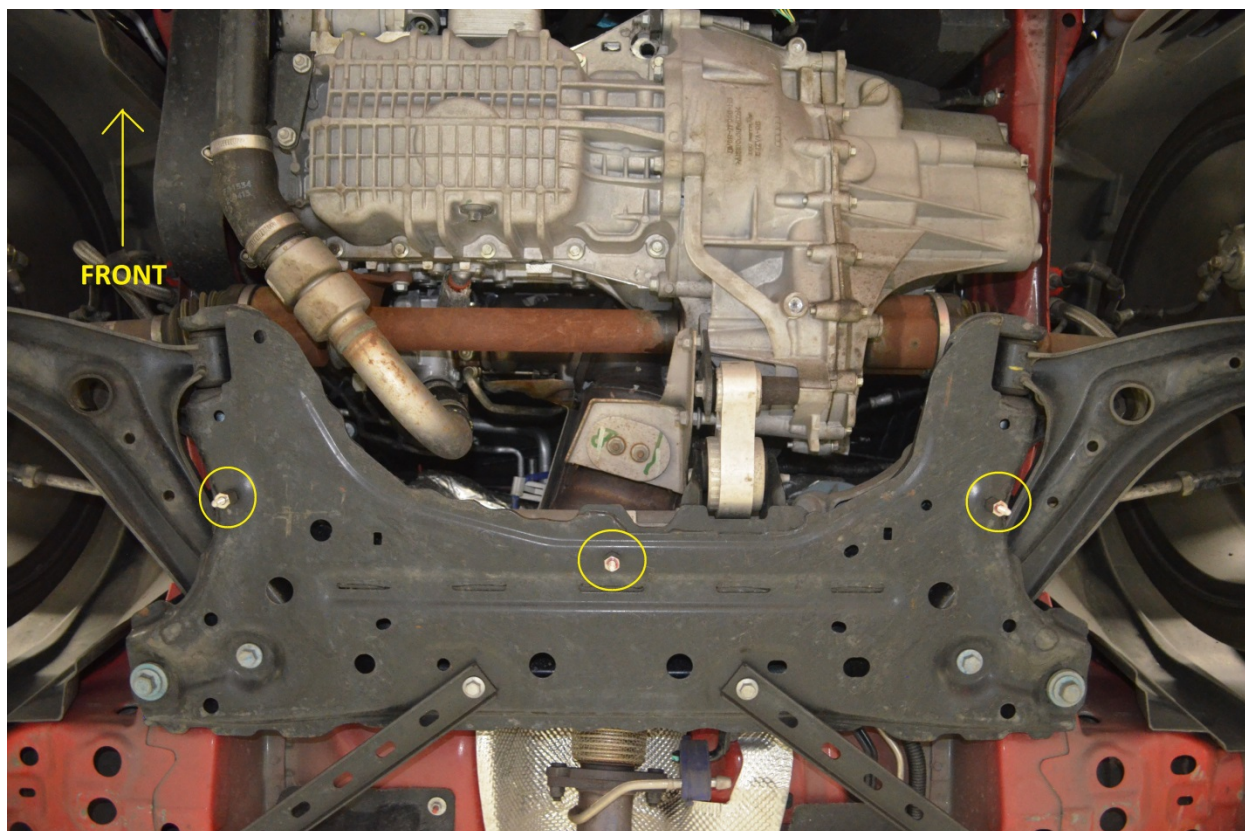


FIGURE 4 - RIVET NUT INSTALL LOCATIONS

5. **Install the skid plate.** Start by fitting the skid plate over the 5 front studs, then attach the 3/4" hex bolts (assembled with bonded washers and lock washers) in the 3 rear rivet nuts. Take care to avoid the screws on the front valence that may interfere with the skid plate installation.
6. **Install remaining bonded washers and lock nuts.** Slide bonded washers over the five front studs, followed by the flanged nylon lock nuts.
7. Use a 7/16" wrench or socket to **securely tighten all hex nuts and hex bolts.**
8. Enjoy your new skid plate and the added protection!

Thank you for choosing ADF Customs! We appreciate your business. Should you have any questions, issues or feedback, please email us at: [**info@adfcustoms.com**](mailto:info@adfcustoms.com)

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